

SCOPE OF ACCREDITATION TO ISO/IEC 17025:2017

ELEMENT MATERIALS TECHNOLOGY DETROIT - WARREN 11 MILE 27485 George Merrelli Drive

Warren, MI 48092

Stephen Karrer Phone: 586 754 9000 ext. 32900 Email: stephen.karrer@element.com

MECHANICAL

Valid To: December 31, 2020 Certificate Number: 0038.01

In recognition of the successful completion of the A2LA evaluation process, accreditation is granted to this laboratory at the location above *as well as the four satellite laboratory locations listed below* to perform the following tests:

Mechanical Tests: Tensile/Elongation; Hardness (Durometer and Rockwell); Compression; Impact (Izod, Charpy, and GM9300P); Strength at Room and High Temperatures; Shear Strength; Physical Properties Following Fluid Exposure; Hoses and Tubing; Tear Strength Using Tongue, and Trapezoid Methods; Filler, Glass, Carbon Black Content; Volume Change; Specific Gravity and Density; Cleanability; Dimensional Stability; Water Absorption; Melt Flow/Index; Migration and Contact Staining; Flammability; Compression Set; Low-Temperature Brittleness; Deflection Temperature; Permeability, Vapor Transmission; On Plastics, Rubber, Elastomer, Composite, Paper/Paperboard, Construction Elements, and Textile Products.

Environmental Simulation Tests: Weatherometer (Xenon); Sunlamp and QUV Exposure; Fadometer; Ozone Resistance; Fogging; Salt Spray; CASS; Humidity; Condensing; Crocking; Water Immersion; Taber Abrasion; Gravelometer; Specular Gloss; Luminous Transmittance; Chromaticity; Color Reading; Corrodokote; Oil/Gas Immersion Solvent and Detergent Resistance; Thermal Shock; Paint Adhesion; Spot Test Acid/Water and Soap; Cleanability; Coating Thickness; Flexibility; Perspiration; Scrub Resistance; Dime Scrape; Cure Test; Thumbnail Hardness; Oven Aging; Scab Corrosion; Environmental Cycling; Accelerated Corrosion; Filiform Corrosion.

Environmental Chambers Testing: Temperature, Dust and Humidity Exposures are Performed during Durability Cycling Simulating Actual Environment; Microprocessors Control Chambers allowing Automatic Cycling and Tracking of Desired Time, Temperature and Humidity; Sizes up to 4m x 10m x 5m; Flow Measurement (Liquid and/or Gas): Hydraulic Pump Performance; Fan and Blower Delivery Capabilities, Radiator Heat Exchange Capacity, Heater Output; Dynamometer Measurements: 3/4 to 50 Horsepower; Stress Measurements; Pressure Testing; Durability Testing Mechanical/Electrical Cycling; Marine Products (Pumps/Motors/Electronics); Hydrostatic Leak Testing (up to 40,000 psi); Electrodynamic Vibration Systems: Generate Controlled Sine or Random Vibration, Sine-on Random Vibration Control, Transient Vibration Control, Mechanical Shock in Sawtooth, Half-sine and Squared Wave Forms, Field Data Replication, Operating or Non-Operating Mode Environments, High or Low Temperature and Humidity Conditions Can be Applied; Servohydraulic Test Systems: Control of Displacement, Force or Acceleration; Thermal Shock, Liquid and Air; Light Intensity; Sound; MAST, HALT/HASS.

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Component Durability; Pressure Cycling; Pressure-Vacuum Cycling; Fuel Recirculation; Temperature Cycling; Component Performance Testing; Fuel Exposure and Fuel Compatibility; Fuel Dispensing and Capacity Testing; Performance Testing including Fuel Flow and Electrical Evaluation; Hydrostatic Burst Testing; ECE Burn Testing on Plastic Fuel Tanks, CARB Diurnal Testing, Permeation Testing (including: Guideline 24), Injector and Manifold Testing on Fuel Lines and Connectors; Fuel Tanks; Fuel Pumps and Modules; Fuel Injectors; Fuel Filters; Fuel Pressure Regulators; Fuel Level Senders; Fuel Rails; Fuel Filter Necks, Plastic and Metal Fuel Tanks; Intake Manifolds; Spark Arrestors; Carbon Canisters; Gas Caps.

Using the following capabilities:

Test Technology	Range	Reference Standard
Air Velocity	(25 to 3,000) ft/min	ASTM D3574 (Test G)
Combined Environments:	(-77 to 177) °C;	MIL-STD-810 (Method 514
	(20 to 95) % RH	Procedure I)
Dimensional	(0.00015 to 36.000) in	WSS-M15P4
Force	(0.01 to 22,000) lbf	GMW3172
Humidity	(5 to 98) % RH	MIL-STD-810
Light Intensity	(0.01 to 3,300) lux	SDS-17
Liquid Flow	0.01 cc/min to 35 gpm	GM10004C
MAST: Multi Axial	(1 to 50) Hz	MAST USC.13324.200X
Simulation Table ²	6 Degrees of Freedom	433132 (Per Customer Specification)
	+/- Three Axis in all Axis	
	Linear Displacement 2.95 (+/-) Angular Displacement roll 6.8°	
	Pitch and Yaw 8.5°	
	Linear Acceleration at max payload	
	Vertical: 5 g's, Lateral 3 g's,	
	Longitudinal: 2.4 g's	
	Max Payload 1000 lbs	
Pressure	4'x 6' to 6'x 8' Table Size (0.008 to 45,000) psi	ESDS7H-19B591-AA
	* * *	
Pulse Pressure	Up to 1000 PSIG, Up to 20 Hz	GMW14139
Servohydraulic Frequencies	Up to 50 Hz	MIL-STD-810 (Method 514 Procedure I)
Servohydraulic Load Capacity	Up to 150,000 lbf	MIL-STD-810 (Method 514
Servonyaruane Loud Capacity	Op to 130,000 for	Procedure I)
Servohydraulic Stroke	Up to 50 inches	MIL-STD-810 (Method 514
		Procedure I)
Sound	20 Hz to 20 kHz, (30 to 100) dB	USCAR-15
Temperature	(-100 to 650) °C	WSS-M2D496-A1
Torque	1 in·oz to 80,000 in·lbf	GMW15607
Vacuum	(0.008 to 29.98) in Hg	DVM-0001-AS
Vibration:		
Displacement	3 in Peak to Peak	MIL-STD-810 (Method 514 Procedure I)

Test Technology	Range	Reference Standard
Load/Impact Velocity	1/2 SINE up to 1 ms to 35 m/s at	MIL-STD-810 (Method 514
	Terminal Peak	Procedure I)
Mechanical Shock	Up to 3,500 g	MIL-STD-810 (Method 514
Capacity	-	Procedure I)
Vibration Acceleration	Up to 100 g	MIL-STD-810 (Method 514
	1 6	Procedure I)
Vibration Frequencies	(3 to 2,700) Hz	MIL-STD-810 (Method 514
•	,	Procedure I)
Vibration Load Capacity	Up to 22,000 lbf	MIL-STD-810 (Method 514
1	*	Procedure I)

Also using customer specific test methods utilizing any combination of test equipment parameters listed above and the following tests and standards:

Test Method	Test Technology
ABNT NBR 15940	Lead-acid Batteries for use in Motor Vehicles of Four or More Wheels
ABNT NBR 15941	Lead-acid Batteries for Motorcycles, Tricycles and Quadcycles
ASTM D1117	Evaluating Non-woven Fabrics
ASTM D1667	Flexible Cellular Materials-Vinyl Chloride Polymers and Copolymers
ASTM D3574	Test Methods for Flexible Cellular Materials (except Test G, I4, Airflow, Test I2 Dynamic Fatigue Test by the Roller Shear at Constant Force, Test I4 Dynamic Fatigue Test for Carpet Cushion)
ASTM D3575	Test Methods for Flexible Cellular Materials Made From Olefin (except Sections 34-35, 45-46, 49-50, 66-67)
ASTM D380	Method for Rubber Hose (except Sections 12-13)
ASTM D3882	Bow and Skew
ASTM D644	Moisture Content of Paper and Paperboard
ASTM D751	Coated Fabrics (except Bursting Strength, Hydrostatic Pressure, Adhesion Coating, Strength of Coating, Crack Resistance, and Crush Resistance)
ASTM D870	Testing Water Resistance of Coatings Using Water Immersion
ASTM F147	Flexibility of Non-metallic Gasket Materials
FLTM BN 024-02	Automotive Materials, Flammability
FLTM BN 106-02	Seam Fatigue Testing
FLTM BN 113-01	Bond Strength of Trim Assemblies
Ford MA-0130	Humidity Aging
GM9635P	Dust-out from Fiber Sound Absorber Pad
GMN8020TP, except photometrics, Section 4.3.1.2.2.4	Lamps – Development and Validation Test Procedures
GMW14130	Scuff and Mar Resistance
GMW14319 Section 4.3.2.0 (pressure cycling) only	Air Conditioning Hose and Coupling Assemblies R134a and R1234yf
GMW14329 (Sections 4.3, 4.5, and 4.6)	Performance Testing of Heater and Coolant Hoses
GMW14906	Lamp Development and Validation Test Procedures

Test Method Test Technology

GMW15201 Double-Coated Foam Tape for Exterior Attachments

Transmission and Engine Oil Cooler Plumbing System GMW15724 (Section 4.3.8)

(PDT) only) GMW16190

Determination of Cantilever Sag Resistance

GMW3172 (Sections 8 and Specification for Electrical/Electronic Component Analytical

/Development/Validation (A/D/V) Procedures for Conformance to Vehicle 9 only)

Environmental, Reliability, and Performance Requirements

GMW3182 Determination of Mass per Area

GMW3191 Connector Test and Validation Specification

GMW3211 Resistance to Stretch and Set

GMW3431 (except section

4.4.7)

General Procedures for Testing Switches

GMW4090 Weave and Yarn Count **Dust and Sand** IEC 60068-2-68

(Except LA1 and LC1)

IEC 60068-2-78 Test Cab: Damp Heat, Steady State

ISO 13937-2 Tear Properties of Fabrics

ISO 16750 Road Vehicles – Environmental Conditions and Testing for Electrical and

Electronic Equipment

ISO 17235 Leather Softness

ISO 22088-3 Determination of Resistance to Environmental Stress Cracking (ESC)

ISO 291 Standard Atmosphere, Conditioning

ISO 6722 Road Vehicle 60 V to 600 V Single Core Cable Methods Moisture, Rain and Spray Test for Automobile Parts JIS D 0203 (R2, S1, S2) JIS D 0207 Dust Test for Automobile Parts (F-Type Only)

JIS D 1601 Vibration Testing Methods for Automobile Parts

MIL-STD-810C/D/E/F/G Environmental Test Methods and Engineering Guidelines

(Sections 500-503, 507, 512-514, 516, 520, 524, 528

only)

NES M0153 Moisture Resistance Test Method

Nissan 26010NDS00 Front Lamp Testing

(Except Photometrics)

PF 4088 **Exterior Automotive Lighting Devices** PF 90080 (Sections 9.3.1 Coolant Hoses and Plumbing Assemblies

and 9.3.2 only)

RTCA DO-160 Environmental Conditions/Test Procedures for Airborne Equipment:

Section 7.0 Operation Shocks & Crash Safety

Section 8.0 Vibration Waterproofness Section 10.0 Section 12.0 Sand & Dust Section 14.0 Salt Spray

SAE J323 Cold Cracking of Flexible Plastic Materials

SAE J575 Lighting Devices and Components for Use on Vehicles Less Than 2032 mm

Test Method	Test Technology
SAE J855	Stretch and Set
SAE J912	Blocking Resistance
SAE J913	Wicking
SH-0117	Floor Mat Retention Clip Button Style Performance Specification
UL 2580 (Sections 30 to 32,	Outline of Investigation for Batteries for use in Electric Vehicles
35 to 36, 39 to 41)	
UN ST/SG/AC.10 (T1 to T4	Transport of Dangerous Goods Lithium Batteries
only)	
USCAR 15	Specification for Testing Automotive Miniature Bulb Socket/Circuit Plate Assemblies
USCAR 2	Performance Specification for Automotive Electrical Connector Systems
USCAR 20	Field Correlated Life Test Supplement to SAE/USCAR-2
USCAR 21	Performance Specification for Cable-to-Terminal Electrical Crimps
USCAR 3	Standard for Testing Automotive Miniature Bulbs
WSS-M15P27-F	Performance, Headlining, Formed
WSS-M15P27-G	Performance, Headlining, Formed
Abrasion	
ASTM D4157	Abrasion Resistance of Textiles, Wyzenbeek
FLTM BN 157-01	Determination of Leather Softness
GMW15487	Resistance to Abrasion of Organic Coating
NES M0136 Method 1	Abrasion Resistance
SAE J948	Resistance to Abrasion
Martindale Abrasion	
ASTM D4966	Abrasion Resistance of Textile Fabrics
ASTM D4970	Pilling Resistance and Other Related Surface Changes of Textile Fabrics: Martindale Tester
GMW15651	Hook Fastener Resistance
GMW3405	Seam Fatigue for Automobile Textiles
ISO 12945-2	Determination of Fabric Propensity to Surface Fuzzing and to Pilling, Modified Martindale Method
ISO 12947-1	Abrasion Resistance of Fabrics by the Martindale Method
ISO 12947-2	Abrasion Resistance of Fabrics by the Martindale Method – Specimen Breakdown
ISO 12947-3	Abrasion Resistance of Fabrics by the Martindale Method – Mass Loss
ISO 12947-4	Abrasion Resistance of Fabrics by the Martindale Method – Assessment of Appearance Change
Taber Abrasion	
ASTM C501	Relative Resistance to Wear of Unglazed Ceramic Tile by the Taber Abraser
ASTM D1044	Abrasion-Taber
ASTM D3389	Coated Fabrics Abrasion Resistance (Rotary Platform, Double-Head Abrader)
ASTM D3884	Abrasion Resistance of Textiles, Taber
ASTM D4060	Taber Abrasion, Organic Coatings

FLTM BN 108-02 Abrasion-Taber

FLTM BN 108-04 Scuffing

SAE J1530 Resistance to Abrasion, Bearding, and Fiber Loss of Carpet, Taber

SAE J1847 Taber Abrasion

SAE J365 Scuffing Resistance, Taber

Adhesion

ASTM B571 (Sections 3.8 Qualitative Adhesion Testing of Metallic Coatings

and 13)

ASTM D3359 Adhesion Tape Test

ASTM D952 Bond of Cohesive Strength of Sheet Plastics and Electrical Insulation

GMW14829 Tape Adhesion Test for Paint Finishes

GMW14892 (Section 3.1.5) Adhesion

Chemical Resistance

AATCC TM 104 Spot Test Water
AATCC TM 15 Perspiration
AATCC TM 6 Spot Test Acid

ASTM D1693 Environmental Stress Cracking
ASTM D1793 Spot Test Water and Soap

ASTM D471 Rubber Property-Effect of Liquids

ASTM D543 Resistance of Plastics to Chemical Reagents

ASTM D925 Method A Staining of Surfaces (Contact/Migration/Diffusion)

ASTM F146 Fluid Resistance of Gasket Materials

FLTM BI 113-01 Spot Test Water and Soap

FLTM BI 113-02 Spot Test Acid

GMW14102 Determination of Water Spotting Test

GMW14141 Dye Migration

GMW14334 Chemical Resistance to Fluids

GMW14444 Material Related Interior Part Performance GMW14445 Sunscreen and Insect Repellent Resistance

GMW3402 Soil and Cleaner Resistance of Automotive Materials

NES M0133 Method 2 & 3 Chemical Resistance Test Methods Nissan 28401NDS01 [10] Resistance to Calcium Chloride

Section CH/11

NES M0133 Chemical Resistance Test Methods

Color

ASTM D1003 Haze and Luminous Transmittance

Color (cont'd)

ASTM D2244 Calculation of Color Differences from Instrumentally Measured Color

Coordinates

SAE J1545 Delta-E Value (Color Measurement)

Compression

ASTM D1056 Compression Force

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ASTM D1229 Compression Set at Low Temperatures

ASTM D1621 Compressive Properties of Rigid Cellular Plastics
ASTM D395 Rubber Property-Compression Set (Method B)

ASTM D575 Rubber Properties in Compression

ASTM D695 Compressive Properties of Rigid Plastics

ASTM F36 Compressibility and Recovery of Gasket Materials

ISO 3386-2 Flexible Cellular Polymeric Materials – Determination of Stress-Strain

Characteristics in Compression

ISO 815 Determination of Compression Set of Thermoplastic/Vulcanized Rubber at

Ambient, Elevated, or Low Level Temperatures

Corrosion

GMW15282 Corrosion/Undercutting Scribe Creepback

GMW15288 Scab Corrosion Creepback of Paint Systems for Metal Substrates

Salt Spray

ASTM B117 Operating Salt Spray (Fog) Apparatus

Salt Spray

ASTM B368 Copper-Accelerated Acetic Acid-Salt Spray (Fog) Testing (CASS Test)

ASTM G85 Corrosion Testing

DIN 50021 (Withdrawn

 $06/88)^{1}$

FLTM BQ 105-01

 $8)^{1}$

GM4298P (Inactive 12/10)¹ Salt Spray Test

GM4476P (Inactive 12/10)¹ CASS Test Copper-Accelerated Acetic Acid Salt Spray Test (Fog)

GMW3286 Neutral Salt Spray

GMW14458 CASS Test Copper Accelerated Acetic Acid Salt Spray Test

Corrosion Testing, CASS

ISO 9227 Corrosion Testing, Salt Spray

Crocking

AATCC TM 8 Crocking, Dry and Wet FLTM BN 107-01 Crocking, Dry and Wet

SAE J861 Crocking

GMW14872 Cyclic Corrosion

Chamber Humidity (20 to 100) %RH Chamber Temperature Ambient to 70°C Cycle Step Increments > 1 minute

Atomized Solution Collection: Adjustable

ASTM B380 Corrosion Testing of Decorative Electrodeposited Coatings by the

Corrodkote Procedure

FLTM BI 123-01 Painted Sheet Metal Corrosion, Apg

SAE J2334 Cosmetic Corrosion

Density

ASTM D1622 Apparent Density of Rigid Cellular Plastics ASTM D3776 Mass Per Unit Area (Weight) of Fabric

ASTM D792 Density Method A

ISO 1183-1 Determining the Density of Non-Cellular Plastics Using Immersion Method ISO 845 Cellular Plastics and Rubbers – Determination in Apparent Density (Bulk)

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Dimensional

ASTM D1777 Thickness of Textile Materials

ASTM D5729 Standard Test Method for Thickness of Nonwoven Fabrics

ASTM D7091 Standard Practice for Nondestructive Measurement of Dry Film Thickness of

Nonmagnetic Coatings Applied to Ferrous Metals and Nonmagnetic,

Nonconductive Coatings Applied to Non-Ferrous Metals

FLTM BI 117-01 Coating Thickness

ISO 2808, Mtd 7C Paints and Varnishes – Determination of Film Thickness ISO 5084 Determination of Thickness of Textiles and Textile Products

SAE J882 Thickness of Textile Materials

SAE J883 Dimensional Stability of Automotive Textiles

Dynamic Mechanical

Properties

ASTM D4065 Dynamic Mechanical Properties of Plastics

ASTM D4440 Rheological Measurements of Polymer Melts Using Dynamic Mechanical

Procedures

ASTM D5279 Dynamic Mechanical Properties of Plastics Using Torsion ISO 6721-1 Dynamic Mechanical Properties General Principles

ISO 6721-10 Dynamic Mechanical Properties Viscosity, Non-Resonance ISO 6721-7 Dynamic Mechanical Properties Torsional, Non-Resonance

Fatigue

ASTM D2097 Newark Flex Test

ASTM D6182 Flexibility and Adhesion of Finish on Leather

Chrysler LP-463KB-38-01 Fabric Lint Pickup and Lint Loss

FLTM BN 102-02 W Flex

Flexural

ASTM D747 Apparent Bending Modulus of Plastics by Means of a Cantilever Beam
ASTM D790 Flexural Properties of Unreinforced and Reinforced Plastics and Electrical

Insulating Materials

ISO 178 Determination of Flexural Properties SAE J949 Stiffness (Modulus of Bending)

Fogging

DIN 75201 Determination of Windscreen Fogging Characteristics of Trim Materials in

Motor Vehicles

Fogging (cont'd)

GMW3235 Fogging

HES D6508 Fogging of Interior Materials for Automobiles

SAE J1756 Determination of Fogging Characteristics of Interior Automotive Materials

Toyota TSM0503G Fogging Test Method for Non-Metallic Materials

Gloss

ASTM D523 Specular Gloss FLTM BI 110-01 Specular Gloss

JIS Z 8741 Specular Glossiness Methods of Measurement

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Hardness

ASTM D2240, Shore A and Durometer Hardness

D

ASTM D3363 Film Hardness by Pencil Test

ASTM D785 R Scale Rockwell Hardness of Plastics and Electrical Insulating Materials

ISO 868 Plastic and Ebonite – Determination of Indentation Hardness by Means of a

Durometer (Shore Hardness)

Heat

ASTM D2584 Ignition Loss of Cured Reinforced Resins

ASTM D3012 Thermal-Oxidative Stability of Propylene Plastics Using a Specimen Rotator

Within an Oven

ASTM D3769 Heat Sag

ASTM D518 Rubber Deterioration-Surface Cracking
ASTM D573 Rubber-Deterioration in an Air Oven

ISO 188 Rubber, Vulcanized Thermoplastic-Accelerated Aging and Heat Resistance

Test

ISO 3451-1 Determination of Ash

Humidity

ASTM D1735 Standard Practice for Testing Water Resistance of Coatings Using Water

Fog Apparatus

SAE J1389 Corrosion Test for Insulation Materials

Impact

ASTM D2137 Brittleness Point of Flexible Polymers and Coated Fabrics

ASTM D5420 Gardner Impact

ASTM D746 Brittleness Temperature of Plastics Elastomers by Impact

GMW16746 Evaluating Brittleness of Painted Plastics SAE J400 Chip Resistance of Surface Coatings

Charpy

ISO 179-1 Determination of Charpy Impact Properties, Non-Instrumented Impact Test

Instrumented Impact

ASTM D3763 Standard Test Method for High Speed Puncture Properties of Plastics Using

Load and Displacement Sensors

ASTM D5628 Standard Test Method for Impact Resistance of Flat, Rigid Plastic

Specimens by Means of a Falling Dart (Tup or Falling Mass)

Izod

ASTM D1822 Tensile Impact

ASTM D256 Izod Pendulum Impact Resistance of Plastics

ASTM D4812 Unnotched Cantilever Beam Impact Strength of Plastics

ISO 180 Plastics – Determination of Izod Impact Strength

Melt Flow

ASTM D1238 Melt Index (Flow Rate)

ISO 1133-1 Plastics – Determination of the Melt Mass-Flow Rate (MFR) and the Melt

Volume-Flow Rate (MVR)

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Tear cont. Odor

FLTM BO 131-03 Interior Odor Test

GMW3205 Test Method for Determining the Resistance to Odor Propagation of Interior

Materials

GMW3259 Determination of Resistance to Mildew Growth

SAE J1351 Hot Odor Test for Insulation Materials
Toyota TSM0505G Smell Quality of Non-Metallic Materials

VW PV3900 Odor Test

Ozone

ASTM D1149 Rubber Deterioration Surface Ozone Cracking in a Chamber

ASTM D1171 Rubber Deterioration Surface Ozone Cracking Outdoors or Chamber

(Triangular)

VW PV3305 Test of Ozone Resistance and Permanent Deformation

28400NDS26 Exposure Only

Peel

ASTM D1000 Unwind Pull (Method B only)

ASTM D3330 Peel Adhesion of Pressure Sensitive Tape

ASTM D413 Rubber Property-Adhesion to Flexible Substrate
ASTM D903 Peel or Stripping Strength of Adhesive Bonds

PSTC 101 Non-ASTM Peel

Permeability

ASTM D737 Air Permeability of Fabrics, Fraiser Method

ASTM E96 Water Vapor Transmissions

Pilling

Chrysler LP-463KB-37-01 Resistance to Pilling of Textile Fabrics

FLTM BN 108-03 Resistance to Pilling

FLTM BN 108-14 Resistance to Pilling Wear of Leather

Protection Against Foreign

Objects and Water

DIN 40050-9 (Withdrawn Protection Against Foreign Objects; Water and Contact; Electrical

1993)¹ Equipment (IP5KX, IP6KX, IPX1 through IPX4, IPX4K, IPX5, IPX6,

IPX6K, IPX7, IPX8, IPX9K only)

IEC 60529 Degrees of protection provided by enclosures (IP code) (IP5X, IP6X, IPX1

through IPX9 only)

ISO 20653 Road Vehicles – Degrees of Protection (IP-Code) – Protection Against

Foreign Objects, Water and Access – Electrical Equipment (IP5KX, IP6KX, IPX1 through IPX4, IPX4K, IPX5, IPX6, IPX6K, IPX7, IPX8, IPX9K only)

Scratch

FLTM BN 108-13 Scratch Test

GMW14688 Resistance to Scratching

GMW14698 Method B Scratch Resistance of Organic Coatings and Self-Adhesive Foils

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Test Method Test Technology

T	
Tear ASTM D1004	Initial Tear Resistance of Plastic Film and Sheeting
ASTM D2261	Tongue Tear
ASTM D5587	Tearing Strength of Fabrics by the Trapezoid Procedure
ASTM D5733	Tearing Strength of Nonwoven Fabrics by the Trapezoid Procedure
ASTM D5753 ASTM D624	Tear Strength of Conventional Vulcanized Rubber and Thermoplastic
ASTWI D024	Elastomer
GMW3326	Tearing Strength of Textile Materials by Trapezoid Method
GMW3387	Fiber Degradation of Automotive Textiles
ISO 34-1	Determination of Tear Strength of Thermoplastic/Vulcanized Rubber Using Trouser, Angle and Crescent Pieces
Tensile	
ASTM D1708	Tensile Properties of Plastics
ASTM D1894	Static and Kinetic Coefficients of Friction of Plastic Film and Sheeting
ASTM D3163	Strength of Adhesive Bonded Rigid Lap Shear Joints
ASTM D412	Tensile Properties, Vulcanized Rubber and Thermoplastics Elastomers
ASTM D5034	Tensile Strength
ASTM D5035	Breaking Strength, Textile Fabrics, Strip Method
ASTM D638	Tensile Properties of Plastics (Including Poisson's Ratio)
ASTM D882	Tensile Properties Thin Plastic Sheeting
ASTM E132	Poisson's Ratio
ASTM F152	Tension Testing of Nonmetallic Gasket Materials
ISO 1798	Flexible Cellular Polymeric Materials- Determination of Tensile Strength
	and Elongation at Break
ISO 37	Determination of Tensile Stress/Strain Properties of
ISO 527-1	Thermoplastic/Vulcanized Rubber Tensile Properties Part 1 General Principles
ISO 527-2	Tensile Properties Part 2 Test Conditions for Molding and Extrusion Plastic
ISO 527-2	Tensile Properties Part 3 Film, Sheets
ISO 527-4	Tensile Properties Part 4 Isoropic and Orthotropic Fiber-Reinforced Plastics
ISO 527-5	Tensile Properties Part 5 Test Conditions for Unidirectional Fiber-
150 327 3	Reinforced Plastics
ISO 8295	Coefficient of Friction
SAE J2044	Quick Connector Specification for Liquid Fuel and Vapor/Emissions Systems
Thermal Cycle	Systems
GM9200P	Accelerated Aging and Steaming
GMW14124	Automotive Environmental Cycles
VW PV1200	Resistance to Environmental Cycle Test (80 to -40) °C
VW PV2005	Resistance to Environmental Cycle Test
Vicat	
ASTM D1525	Vicat Softening Temperature of Plastic
	-

Test Technology
Deflection Temperature of Plastics Under Flexural Load in the Edgewise Position
Determination of Vicat Softening Temperature (VST) of Thermoplastic Materials
Plastics-Determination Temperature of Deflection Under Load Part 1 General Test Method
Plastics – Determination of Temperature of Deflection Under Load Part 2 Plastics and Ebonite
Plastics – Determination of Temperature of Deflection Under Load Part 3 High Strength Thermosetting
Xenon-Arc Exposure of Plastics Intended for Outdoor Applications
Xenon Arc Exposure Test with Enhanced Light and Water Exposure for Transportation Coatings
Operating Xenon Arc Light Apparatus for Exposure of Non-Metallic Materials
Colorfastness to Artificial Weathering
Colorfastness to Artificial Light
Xenon Exposure Testing
Accelerated Exposure of Automotive Interior Trim Components Using a Controlled Irradiance Water Cool
Xenon Arc Accelerated Exposure (External)
Accelerated Exposure of Automotive Interior Trim Components using a Controlled Irradiance Xenon-Arc
Accelerated Exposure of Automotive Exterior Materials using a Controlled Irradiance Xenon-Arc

Xenon Weathering utilizing any combination of the following parameters²:

$(0.2 \text{ to } 1.38) \text{ W/m}^2 \text{ at } 340 \text{nm}$	Chamber Air Temperature (15 to 90) °C
$(0.45 \text{ to } 3.11) \text{ W/m}^2 \text{ at } 420 \text{ nm}$	Black Panel Temperature (25 to 125) °C
(26 to 166) W/m ² at (300 to 400) nm	Chamber Humidity (10 to 95) %RH

³This accreditation covers testing/calibration performed at the main laboratory listed above, and the following satellite laboratories listed below:

25440 Sherwood Center Line, MI 48015

Test Method	Test	Techn	ology

Fuel Testing

ES-CU5A-9H307-AA Sender and Pump Assembly – Fuel Tank (with and without

Integral Reservoir)

GMW14081 Fuel Pump Module Specification

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Test Method Test Technology

GMW14638 (Section 3.23) Auto-oxidized Fuel resistance

GMW14658 (Section 3.4.4.2.1) Coating Separation/Adhesion Procedure

SAE J2045 (Section 4.5) Internal Fuel Resistance

SAE J2260 (Section 7.6) Fuel Exposure pre-conditioning

SAE J2260 (Section 7.7) Methanol Resistance

Resistance to Auto-oxidized fuel SAE J2060 (Section 7.8)

> 14610 Jib Street Plymouth, MI 48170

Test Method Test Technology

Instrument Panel Sunload Resistance Ford IP-0105 Simulated Sunload Resistance – Exterior Ford MA-0128

Ford MA-0130 **Humidity Aging**

Ford MA-0131 Heat Age

Sunload Resistance – Exterior Ornamentation Ford OR-0329

GMW14124 Automotive Environmental Cycles

GMW3191 Connector Test and Validation Specification GMW3431(Sections 4.1.7, 4.3, 4.4, General Procedures for Testing Switches

4.6, 4.7, 4.8, 4.9) (except 4.3.13, 4.4.3.2, 4.4.4, 4.4.7, 4.4.9)

GMW8287 Highly Accelerated Life Testing

NES M0132 Thermal Cycle Test Methods for Plastic Parts

Nissan 96030 NDS00 Air Spoiler Testing

PF-11084 Door Trim Panel Assembly and Components

WSS-M15P32-C Trim Assembly, Enclosed Luggage Compartment Covering

Performance, Instrument Panel Assembly, Flexible Cover Skin WSS-M15P45-A (except 3.12)

Material

WSS-M15P4-E Interior Trim, Assembly Performance

WSS-M15P4-F Assembly Performance, Hard Mold-In-Color Interior Components

WSS-M15P4-G (Sections 3.4.1,

Assembly Performance, Hard Mold-In-Color Interior Components 3.4.2, 3.5.1.1)

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1920 Concept Dr. Warren, MI 48091-1385

Test(s): Test Method(s):

Abrasion Resistance

Traverse

Taber GMW 15692;

ASTM D3884, D3389, D4060; Chrysler LP-463KB-21-01; Ford FLTM BN 108-02; SAE J948, J1530, J1847;

NES M0141 (Section 6.2.8, Method 4);

NES M0154 (Section 18.1) NES M0136 (Method 1);

NES M0141 (Section 6.2.8, Method 1)

Abrex Ford FLTM BN 155-01;

GS 97024-1, -4, -5

Adhesion Testing ASTM B571 (except sections 6 and 11), D3359;

Ford BI 106-01, BI 106-02; GM 9502P (Inactive)¹; GMW 3368, 14829

Breaking Strength ASTM D5034

Chemical Resistance

Solvent, Acids and Acid Rain, ASTM D1308, D4752;

Soap and Water, Synthetic Perspiration Chrysler LP-463PB-31-01, LP-463PB-57-03;

Hydrogen Sulfide, Various Fluids Ford FLTM AN 101-01, BI 113-01, BI 113-02, BI 113-07,

BI 113-05, BI 152-01, BN 103-01, BN 112-08;

GMW 14333, 14334, 14864, 14869, 14701, 14864, 16625;

SAE J322;

Chip or Gravel Resistance ASTM D3170;

Ford BI157-04, BI 157-06;

GMW 14700;

Chrysler LP 463PB-52-01;

SAE J400

Cleanability of Textiles and Plastics GM 9531P (Inactive)¹;

GMW 3402, 14334, 14865, 16745;

Chrysler LP-463KC-04-01

Color Measurements

Instrumental, sphere ASTM D2244, E1331;

SAE J1545, J1717 (Appendix E)

Visual (Light Booth) SAE J1545;

ASTM D1729; Ford BI 109-01; AATCC (EP1);

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ISO 105-A03

Compression Testing

Compressibility (Gasket Materials) ASTM F36

Compression Set (Rubber) ASTM D395 (Method B)

Compressive Properties (Ridged Plastics) ASTM D695;

ISO 604

Corrosion Testing

Spray (CASS) Testing ASTM B368

Cyclic Corrosion Testing Ford BQ105-01, BI123-01, BI123-03;

GM 4476P (Inactive) ¹, 9511P, 9540P;

GMW 14458, 14872, 15288;

NES M0158-96 CCTI & CCTIV; SAE J2334

Crock, Rubbing, and Mar Resistance Chrysler LP-463PB-54-01;

Ford BI 161-01, BN 107-01;

SAE J861; AATCC (TM8)

Density of Non-Cellular Plastics ISO 1183-1 (Method A)

Density and Specific Gravity ASTM D792, D3574 (Section A), D1217, D1475

Dust or Water Ingress ISO 20653;

IEC 60529; DIN 40 050-9; JIS D 0207; GMW 3431;

MIL-STD 810G (Method 510.5)

Environmental Conditioning & Cycling

Brittleness Temperature/ Cold Cracking Chrysler LP-463LB-11-01-B, LP-463DD-07-01

Cold Cycling Chrysler LP-463DD-08-02

Humidity ASTM D1735, D2247;

GMW 14729

Hot/ Cold/ Humidity Cycling GM 9200P, 9310P;

Chrysler LP-463DD-08-02

Hot/ Cold/ Humidity / IR GMW 15432

Accelerated Ageing/Automotive Cycles ASTM D5427;

GMW 14124

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Environmental Cycles / Exposure / Thermal Shock Chrysler LP-463CB-10-01, LP-463LB-12-01,

LP-463PB-22-01, LP-463PB-52-01, LP-463LB-13-01, LP-463PB-36-01; BI 107-05, BQ 104-07; DVO-0001-IP;

GM 9310, 9540P;

GMW 14124, 14872, 15432;

MIL-STD 810G (Methods 501, 502, 503, 507, 521)

Evaluations ASTM D610, D660, D661, D714, D1654;

Ford BI 160-01 (except procedure A);

GM 9102P; GMW 15282

Falling Sand Abrasion ASTM D968

Filiform Corrosion ASTM D2803;

Ford BI 124-01

Film Thickness ASTM B487, B659, D7091;

Ford BI 117-01; GM4260P

Flexibility ASTM D522, D4145;

GM9503P; GMW16746

Flex/Fold Testing of Uncoated & Coated Textiles Chrysler LP-463KB-13-01, LP-463LB-09-01;

Ford FLTM BN 102-04A, BN 119-01

Flexural Properties of Plastic ASTM D790;

ISO 178; SAE J949

Flow Rates of Thermoplastics by Extrusion

Plastomer

ASTM D1238;

ISO 1133

Fluorescent UV Condensation Exposure ASTM D4329, D4587, G151, G154;

TSH3130G; SAE J2020

Foams ASTM D3574 (except G,H, I_2, I_4)

Fogging GMW 3235;

SAE J1756;

Chrysler LP-463DB-12-1;

NES MO153

Gloss/Haze Measurements ASTM D523, D4039;

Ford BI 110-01;

SAE J1717 (Appendix E)

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Test(s): Test Method(s):

Hardness

Durometer Hardness (Rubber) ASTM D2240 (Shore A&D); ISO 868

International Hardness ASTM D1415 (Type M);
Microindentation Hardness (Knoop & Vickers) Ford BI 112-02; ASTM E384

(500 Kg)

Pencil ASTM D3363; Rockwell Hardness ASTM D785, E18; (A,B,C, L, N, T, HRM, HRR) ISO 2039-01

Humidity Resistance

Water Fog ASTM D1735, D2247, D4585;

Condensing Ford BI 104-02, BI 106-03, BQ 104-02;

Cleveland Condensing GMW 14729

Impact

Gardner ASTM D2794, D5420 (Geometry GC and GE);

Ford BI 108-01,

BO 151-01 (Method B [Impact Ball Shore A 72.5])

High Speed Puncture Properties of Plastics Using Load and Displacement Sensors

ASTM D3763

Mass and Thickness Determination Chrysler LP-463LB-07-01

Metallurgical Preparation & Evaluation

Coating Adhesion Testing ASTM B571

Coating Thickness by Microscopic ASTMB 487; GM 4260P

Examination

Plating Thickness – Method 1 (Microscopic) ASTM B659 (Method 7.1)

Mildew Growth / Mildew Resistance GMW3259

Moisture & Temperature on Adhesive Bonds ASTM D1151

Odor Chrysler LP-463KC-09-01;

SAE J1351; GMW 3205; NES MO160; TSM 0505G; Ford BO 131-03

PACCAR Paint Performance PACCAR CMT-0033 (except section 8.1)

Salt Spray (Fog) Testing ASTM B117, G85;

ISO 9227; Ford BI 103-01;

GM 4298P; GMW 3286;

NES M0140-01;

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JIS 22371

Scratch/ Scrape/ Scuff/ Snag/ Mar Resistance

Scratch Resistance (Five Finger) Ford BN108-13; GMW 14688 (Method A);

Chrysler LP-463DD-18-01

Resistance to Fiber Loss SAE J1530-A (*Taber Abrasion Only*)

Erichsen Scratch Chrysler LP-463DD-18-02

Scuff and Mar Ford BN 108-04;

GM 9150P; GMW 14130;

SAE J365

Sealer Adhesion SAE J1523

Set & Stretch SAE J855

Shrinkage SAE J883

Solvent Wipe ASTM D5402;

GM 9509P; GMW 15891

Stain Resistance

Sunscreen Lotion Resistance GMN 10033; Ford BI 113-08

Standard Atmosphere for Conditioning & Testing ASTM D618;

ISO 291

Surface Roughness Ford BA 003-01

Tear Strength

Tearing Strength (Tongue) ASTM D2261 Tearing Strength (Trapezoidal) ASTM D5587

Tear Strength of Conventional Vulcanized ASTM D624 (Types B, C & T)

Rubber and Thermoplastics

Tensile/Compression/Elongation

Tear Strength ASTM D412 (Method A -Types A and C)

Shear Strength ASTM D624 (Types B, C and T)

Bond Strength ASTM D638 (Type I, except Sections 5.2.4, 6.2, and 6.3),

ASTM D903, D1000 (Sections 11-27, 37-53, 110-122, and

129-139), D1876, D3574 (Sections B-F, K, L);

Peels Chrysler PS-9040;

Ford BN 113-01; GMW 3371; SAE J1523

Tension (Plastics) ASTM D638; ISO 527-1 & 2

Tension (Rubber) ASTM D412

Tensile Textiles ASTM D5035

Thickness Textiles ASTM D1777

Three-Dimensional (3D) Image Blue-Light

Scanning

Scan Volume 200 mm x 150 mm x 150 mm ATOS V8 SR1 Manual Basic; Customer-Specified Scan Volume 500 mm x 380 mm x 380 mm

Water Resistance

Water Immersion ASTM D870

Water Chemistry Ford BI 104-01, BI 104-04 Car Wash GMW 16745, 14865, 17103

Weathering (Artificial)

Artificial Weathering (Xenon Arc) ASTM D2565, D4459, G26;

GMW 3414 (Cycle A and B), 14162;

ISO 4892, Part 2;

SAE J2412, J2527, J1885 (Inactive)¹, J1960 (Inactive)¹;

Ford BO 116-01

Weight/Mass ASTM D3776

Whiteware ASTM C373

(Water Absorption, Density, Porosity &

Specific Gravity)

Wicking SAE J913

Width of Textile Fabric ASTM D3774

Test victiou(s):		
Test(s):	Test Method(s):	Parameter(s):
Flexible Test Cells Electrical		
DC Voltage	AMD 005, 009, 022;	Up to 100 VDC
Resistance	USCAR 2, 15, 21;	(1 to 1,000) mOhm
DC Current	Chrysler PF 9590;	(1 to 100,000) Ohm
	GMW 3172, 3431;	(0.1 to 1.0) TOhm
	Customer Specifications ²	0.01 mA to 100 A
Durability Testing		
Mechanical Cycling	DVM 0019-ST;	Axial & Bending Fatigue:
, ,	GMW 3067, 7699, 7000, 9123, 3172;	(50,000 lb max)
	Chrysler PF 8502, PF 8401, PF 11029;	Ultimate Strength: (200,000 lb max)
	DC-10859, 10254;	Torsion: (up to 4000 ft./lbs -100°
	Customer Specifications ²	Rotation)
		Pneumatic & Hydraulic actuation with
		force and/or position feedback
Hot Vibration	Ford CETP: 09.02-E-302,	Multiple Load Inputs
Tier vierunen	09.02-E-304, 09.02-E-308,	(10 to 35,000) lbs
	09.02-E-309;	(10 10 22,000) 102
	GMPT Catalytic Converter Assembly;	
	CTS section 4.4.2.1;	
	Chrysler PF-9010 (Section 2.4);	
	Customer Specifications ²	
Jounce & Squirm	ST-0036;	Durability Cycling of Seat Backs,
•	Chrysler PF-10859, PF 8401;	Cushions and Bolster
	Customer Specifications ²	
Multi Axis Simulation Table	ST-0009; DC-10859	6 DOF, vertical, lateral, longitudinal
(MAST)	(Heidedauerlauf);	pitch, roll, and yaw inputs
(6 axis) up to 100 Hz	IP-0008 (Key Life Test); Customer Specifications ²	(-50 to 177) °C
High Temperature Air Flow/	GMPT Catalytic Converter Assembly;	Rate & Temperature Programmable up
E . 10: 1 .:	CTC : 4.4.2.1	. 0000 OF (10040C)

Environmental Testing

Testing

Environmental Simulation

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CTS section 4.4.2.1;

09.02-E-301;

Ford CEPT: 09.02-E-300,

Customer Specifications²

to 2200 °F (1204 °C)

Test(s): **Test Method(s):**

Test(s): **Test Method(s): Parameter(s):**

Solar Loading/ Heating AMD 002, 05, 010, 011, 012, 014, **Testing**

GM9310P;

High & Low Temperature Testing with Relative Ford SDS IT 0005, 9014;

Humidity MES PA 5500 D; Thermal Shock NES MO 131;

Customer Specifications²

Temperature: 017;

(-100 to 374) °F / (-73 to 190) °C (using various reach-in, walk-in, and

Chrysler PF 11084, 11029; drive-in chambers)

Humidity: Up to 95% RH

Noise Analysis Testing

BSR Objective and Jury

Evaluator

GMW 7293, 14011; Customer Specifications² Real Time 33 db ambient

Vertical Pitch and Roll +4D Quiet Shaker System

GMW 14011, 14144, 14155, 14188,

14240, 14264, 15655;

Chrysler LP.7R027, LP.7R0774, PF 90192, PF 90052, PF 90223, PF 90232 (2015), PF 90243,

PF 90283;

Ford CETP 00.00-L-448, CETP 01.10-L-419 2, CETP 01.12-L-300, CETP 18.03-L-400, CETP 00.00-E-412, CETP 01.10-L-413. CETP 12.00-L-403,

CES Seat Recliner Component Eng., CES Seat Track Component Eng.,

DVM-0010-SM,

ES-6E5H-19980-AJ, Seat SDS v18 or

newer

Vibration with and without **Environmental Simulation**

Sine or Random: Classical

Shock

MIL STD 810F, 810G (Methods 514,

516);

MIL STD 202E;

MIL STD 167-1, 167-1A;

IEC-68-2-34;

IEC-68-2-6; IEC-68-2-27;

USCAR 15, 20; SAE J1455; J1211 GMW 3172;

Customer Specifications and/or customer supplied profiles²

(1 to 5,000) Hz

13,000 pounds force sine 12,000 pounds force random 12,000 pounds sine on random

Field Data Replicator

Temperature: (-100 to 374) °F /

(-73 to 190) °C (using various reach-in,

walk-in, and drive-in chambers) Humidity: Up to 95% RH Remote Conditioners

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Test(s):	Test Method(s):	Parameter(s):
Vehicle/ Component Road Load Data Acquisition	ASTM E1237; Customer Specifications ²	Strain, Load, Acceleration, Displacement, Temperature, Pressure, Voltage, Speed. (Maximum sampling rate speed 250,000 samples per second)

The laboratory is accredited for the test methods listed above. The accredited test methods are used in determining compliance with the material specifications listed below; however, the inclusion of these material specifications on this Scope does not confer laboratory accreditation to the material specifications. Inclusion of these material specifications on this Scope also does not confer accreditation for every method embedded within the specification. Only the methods listed above on this Scope are accredited.

Test(s):	Test Method(s):
Chrysler:	
CS-11982	Electrical/Electronic (E/E) Environmental Specification
MS JP 1-3	Color Durability of Interior Materials
MS-DC 40	Co-Extruded Polyethylene Film
PF-10952	Floor Console Assembly System Requirements
PF-11084	Door Trim Panel Assembly and Components
PF-11203	Material Durability Requirements for Interior Plastic Trim Components
Ford:	
WSS-M1F27	Luxury Leather
WSS-M8P18	Fabric Performance
WSS-M15P32-C	Trim Assembly, Enclosed Luggage Compartment Covering
WSS-M15P45-A,	Performance, Instrument Panel Assembly, Flexible Cover Skin Material
except section 3.12	
WSS-M15P4-E	Interior Trim, Assembly Performance
WSS-M15P4-F	Assembly Performance, Hard Mold-in-Color Interior Components
WSS-M15P4-G	Assembly Performance, Hard Mold-In-Color Interior Components
WSS-M1F28	Leather
FMVSS 571.106	Brake Hoses
GM:	
GMW14231	Automotive Fabrics
GMW14650	Performance Requirements for Exterior Plastic Parts
GMW16443	Peel Test Pressure Sensitive Adhesive
Japan:	1

JIS L 1096 Woven Fabrics

Hyundai:

MS 300-32 Woven, Knit MS 320-05 **Fabrics for Seats**

Nissan:

Nissan NES M0094 Flammability of Automotive Materials

SAE:

SAE J1128 Wire Testing

Test Methods for Nylon Materials **SAE J1639**

SAE J17 Latex Foam Rubbers

Toyota:

Toyota TSH3130G Paint Quality for Interior Parts

Volkswagen:

VW PV3366 Elastomer Seals

ASTM, FMVSS, JIS, ISO, IP, SAE, GM, Ford, Chrysler, Mazda, Honda, Toyota, Navistar, Paccar, Volvo, Freightliner, and standards and specifications furnished by the customer for the parameters listed above and the equipment capabilities.

¹ This laboratory's scope contains withdrawn or superseded methods. As a clarifier, this indicates that the applicable method itself has been withdrawn or is now considered "historical" and not that the laboratory's accreditation for the method has been withdrawn.

² Using the following standards and test methods:



Accredited Laboratory

A2LA has accredited

ELEMENT MATERIALS TECHNOLOGY DETROIT – WARREN 11 MILE

Warren, MI

for technical competence in the field of

Mechanical Testing

This laboratory is accredited in accordance with the recognized International Standard ISO/IEC 17025:2017

General requirements for the competence of testing and calibration laboratories. This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system

(refer to joint ISO-ILAC-IAF Communiqué dated April 2017).

FOR LABORATOR POR LABORATOR PO

Presented this 28th day of August 2019.

Vice President, Accreditation Services For the Accreditation Council Certificate Number 0038.01

Valid to December 31, 2020