

### SCOPE OF ACCREDITATION TO ISO/IEC 17025:2017

# ELEMENT MATERIALS TECHNOLOGY DETROIT – WIXOM 51229 Century Court Wixom, MI 48393-2074

Nicholas Piwowar Phone: 248 960 4900

#### MECHANICAL

Valid To: May 31, 2021 Certificate Number: 0388.01

In recognition of the successful completion of the A2LA evaluation process, accreditation is granted to this laboratory to perform the following test on <u>metals</u>, ores, slags, and other metal-related substances, consumer <u>products</u>, computer components, and metal fasteners:

Coatings Testing         ASTM C633, D3359; GMW14829           Coating Weight         ASTM A90/A90M, A428/A428M           Fastener Testing (External Threads)         Tensile (Axial, Wedge & Proof Load)         ASTM F606/F606M           Hardness         ASTM F606/F606M           Mechanical Testing         ASTM G65           Rubber Wheel         ASTM G65           Pin Abrasion         ASTM G132           Bend Test         ASTM A370, E190, E290; AWS D1.1/D1.1M           Break (Fillet Weld)         AWS D1.1/D1.1M, D1.2/D1.2M           Fatigue         ASTM E466; GMN7152 (Inactive 2012)¹; GMW16704, GMW16705           Axial Strain Controlled Low Cycle Fatigue at Ambient and Elevated Temperatures (Up to 425 °C)         ASTM E606/E606M; GMW16704, GMW16705           Hardness         Brinell (2.5 mm ball @ 187.5 kgf load, 10 mm ball @ 500, 1000, 3000 kgf load)         ASTM E10, A370, E140           Rockwell (A, B, C, E, F, G, H, R)         ASTM E18, SAE J417           Vickers (Up to 50 kg)         ASTM E92, E384	m · m · 1 · 1	T (1.1())
Coating Adhesion         ASTM C633, D3359; GMW14829           Coating Weight         ASTM A90/A90M, A428/A428M           Fastener Testing (External Threads)         Tensile (Axial, Wedge & Proof Load)           Hardness         ASTM F606/F606M           Mechanical Testing         ASTM F606/F606M           Mechanical Testing         ASTM G65           Rubber Wheel         ASTM G132           Bend Test         ASTM A370, E190, E290; AWS D1.1/D1.1M           Break (Fillet Weld)         AWS D1.1/D1.1M, D1.2/D1.2M           Fatigue         ASTM E466; GMN7152 (Inactive 2012)¹; GMW16704, GMW16705           Axial Strain Controlled Low Cycle Fatigue at Ambient and Elevated Temperatures (Up to 425 °C)         ASTM E606/E606M; GMW16704, GMW16705           Hardness         ASTM E10, A370, E140           Brinell (2.5 mm ball @ 187.5 kgf load, 10 mm ball @ 500, 1000, 3000 kgf load)         ASTM E18, A370           Superficial (15N, 30N, 45N, 15T, 30T, 45T)         ASTM E18; SAE J417           Vickers (Up to 50 kg)         ASTM E92, E384	<u>Test Technology</u>	Test Method(s)
Coating Adhesion         ASTM C633, D3359; GMW14829           Coating Weight         ASTM A90/A90M, A428/A428M           Fastener Testing (External Threads)         Tensile (Axial, Wedge & Proof Load)           Hardness         ASTM F606/F606M           Mechanical Testing         ASTM F606/F606M           Mechanical Testing         ASTM G65           Rubber Wheel         ASTM G132           Bend Test         ASTM A370, E190, E290; AWS D1.1/D1.1M           Break (Fillet Weld)         AWS D1.1/D1.1M, D1.2/D1.2M           Fatigue         ASTM E466; GMN7152 (Inactive 2012)¹; GMW16704, GMW16705           Axial Strain Controlled Low Cycle Fatigue at Ambient and Elevated Temperatures (Up to 425 °C)         ASTM E606/E606M; GMW16704, GMW16705           Hardness         ASTM E10, A370, E140           Brinell (2.5 mm ball @ 187.5 kgf load, 10 mm ball @ 500, 1000, 3000 kgf load)         ASTM E18, A370           Superficial (15N, 30N, 45N, 15T, 30T, 45T)         ASTM E18; SAE J417           Vickers (Up to 50 kg)         ASTM E92, E384	Continue Textine	
Fastener Testing (External Threads)         ASTM A90/A90M, A428/A428M           Tensile (Axial, Wedge & Proof Load)         ASTM F606/F606M           Hardness         ASTM F606/F606M           Mechanical Testing         ASTM G65           Abrasion/Wear Testing         ASTM G65           Pin Abrasion         ASTM G32           Bend Test         ASTM A370, E190, E290; AWS D1.1/D1.1M           Break (Fillet Weld)         AWS D1.1/D1.1M, D1.2/D1.2M           Fatigue         ASTM E466; GMN7152 (Inactive 2012)¹; GMW16704, GMW16705           Axial Strain Controlled Low Cycle Fatigue at Ambient and Elevated Temperatures (Up to 425 °C)         ASTM E606/E606M; GMW16704, GMW16705           Hardness         Brinell (2.5 mm ball @ 187.5 kgf load, 10 mm ball @ 500, 1000, 3000 kgf load)         ASTM E10, A370, E140           Rockwell (A, B, C, E, F, G, H, R)         ASTM E18, A370           Superficial (15N, 30N, 45N, 15T, 30T, 45T)         ASTM E18; SAE J417           Vickers (Up to 50 kg)         ASTM E92, E384		A CENTA CA CA DA DA SO CA CIVILA 1000
Fastener Testing (External Threads)         ASTM F606/F606M           Tensile (Axial, Wedge & Proof Load)         ASTM F606/F606M           Hardness         ASTM F606/F606M           Mechanical Testing         ASTM F606/F606M           Mechanical Testing         ASTM G65           Rubber Wheel         ASTM G132           Bend Test         ASTM A370, E190, E290; AWS D1.1/D1.1M           Break (Fillet Weld)         AWS D1.1/D1.1M, D1.2/D1.2M           Fatigue         ASTM E466; GMN7152 (Inactive 2012)¹; GMW16704, GMW16705           Axial Strain Controlled Low Cycle Fatigue at Ambient and Elevated Temperatures (Up to 425 °C)         ASTM E606/E606M; GMW16704, GMW16705           Hardness         Brinell (2.5 mm ball @ 187.5 kgf load, 10 mm ball @ 500, 1000, 3000 kgf load)         ASTM E10, A370, E140           Rockwell (A, B, C, E, F, G, H, R)         ASTM E18, A370           Superficial (15N, 30N, 45N, 15T, 30T, 45T)         ASTM E18; SAE J417           Vickers (Up to 50 kg)         ASTM E92, E384		
Tensile (Axial, Wedge & Proof Load)         ASTM F606/F606M           Hardness         ASTM F606/F606M           Mechanical Testing         ASTM F606/F606M           Abrasion/Wear Testing         ASTM G65           Rubber Wheel         ASTM G132           Bend Test         ASTM A370, E190, E290; AWS D1.1/D1.1M           Break (Fillet Weld)         AWS D1.1/D1.1M, D1.2/D1.2M           Fatigue         ASTM E466; GMN7152 (Inactive 2012)¹; GMW16704, GMW16705           Axial Strain Controlled Low Cycle Fatigue at Ambient and Elevated Temperatures (Up to 425 °C)         ASTM E606/E606M; GMW16704, GMW16705           Hardness         Brinell (2.5 mm ball @ 187.5 kgf load, 10 mm ball @ 500, 1000, 3000 kgf load)         ASTM E10, A370, E140           Rockwell (A, B, C, E, F, G, H, R)         ASTM E18, A370           Superficial (15N, 30N, 45N, 15T, 30T, 45T)         ASTM E18; SAE J417           Vickers (Up to 50 kg)         ASTM E92, E384	Coating Weight	ASTM A90/A90M, A428/A428M
Tensile (Axial, Wedge & Proof Load)         ASTM F606/F606M           Hardness         ASTM F606/F606M           Mechanical Testing         ASTM F606/F606M           Abrasion/Wear Testing         ASTM G65           Rubber Wheel         ASTM G132           Bend Test         ASTM A370, E190, E290; AWS D1.1/D1.1M           Break (Fillet Weld)         AWS D1.1/D1.1M, D1.2/D1.2M           Fatigue         ASTM E466; GMN7152 (Inactive 2012)¹; GMW16704, GMW16705           Axial Strain Controlled Low Cycle Fatigue at Ambient and Elevated Temperatures (Up to 425 °C)         ASTM E606/E606M; GMW16704, GMW16705           Hardness         Brinell (2.5 mm ball @ 187.5 kgf load, 10 mm ball @ 500, 1000, 3000 kgf load)         ASTM E10, A370, E140           Rockwell (A, B, C, E, F, G, H, R)         ASTM E18, A370           Superficial (15N, 30N, 45N, 15T, 30T, 45T)         ASTM E18; SAE J417           Vickers (Up to 50 kg)         ASTM E92, E384		
Mechanical Testing		A GETT A THOUGHT CO. C. A.
Mechanical Testing         Abrasion/Wear Testing           Rubber Wheel         ASTM G65           Pin Abrasion         ASTM G132           Bend Test         ASTM A370, E190, E290; AWS D1.1/D1.1M           Break (Fillet Weld)         AWS D1.1/D1.1M, D1.2/D1.2M           Fatigue         ASTM E466; GMN7152 (Inactive 2012)¹; GMW16704, GMW16705           Axial Strain Controlled Low Cycle Fatigue at Ambient and Elevated Temperatures (Up to 425 °C)         ASTM E606/E606M; GMW16704, GMW16705           Hardness         ASTM E10, A370, E140           Rockwell (A, B, C, E, F, G, H, R)         ASTM E18, A370           Superficial (15N, 30N, 45N, 15T, 30T, 45T)         ASTM E18, SAE J417           Vickers (Up to 50 kg)         ASTM E92, E384		
Rubber Wheel   ASTM G65     Pin Abrasion   ASTM G132     Bend Test   ASTM A370, E190, E290; AWS D1.1/D1.1M     Break (Fillet Weld)   AWS D1.1/D1.1M, D1.2/D1.2M     Fatigue   Load-Controlled Axial (Up to 650 °C)   ASTM E466; GMN7152 (Inactive 2012)¹; GMW16704, GMW16705     Axial Strain Controlled Low Cycle Fatigue at Ambient and Elevated Temperatures (Up to 425 °C)   Hardness     Brinell (2.5 mm ball @ 187.5 kgf load, 10 mm ball @ 500, 1000, 3000 kgf load)   Rockwell (A, B, C, E, F, G, H, R)   ASTM E18, A370     Superficial (15N, 30N, 45N, 15T, 30T, 45T)   ASTM E18; SAE J417     Vickers (Up to 50 kg)   ASTM E92, E384	Hardness	ASTM F606/F606M
Rubber Wheel   ASTM G65     Pin Abrasion   ASTM G132     Bend Test   ASTM A370, E190, E290; AWS D1.1/D1.1M     Break (Fillet Weld)   AWS D1.1/D1.1M, D1.2/D1.2M     Fatigue   Load-Controlled Axial (Up to 650 °C)   ASTM E466; GMN7152 (Inactive 2012)¹; GMW16704, GMW16705     Axial Strain Controlled Low Cycle Fatigue at Ambient and Elevated Temperatures (Up to 425 °C)   Hardness     Brinell (2.5 mm ball @ 187.5 kgf load, 10 mm ball @ 500, 1000, 3000 kgf load)   Rockwell (A, B, C, E, F, G, H, R)   ASTM E18, A370     Superficial (15N, 30N, 45N, 15T, 30T, 45T)   ASTM E18; SAE J417     Vickers (Up to 50 kg)   ASTM E92, E384	) ( 1 · 1 m · 1	
Rubber Wheel         ASTM G65           Pin Abrasion         ASTM G132           Bend Test         ASTM A370, E190, E290; AWS D1.1/D1.1M           Break (Fillet Weld)         AWS D1.1/D1.1M, D1.2/D1.2M           Fatigue         ASTM E466; GMN7152 (Inactive 2012)¹; GMW16704, GMW16705           Axial Strain Controlled Low Cycle Fatigue at Ambient and Elevated Temperatures (Up to 425 °C)         ASTM E606/E606M; GMW16704, GMW16705           Hardness         Brinell (2.5 mm ball @ 187.5 kgf load, 10 mm ball @ 500, 1000, 3000 kgf load)         ASTM E10, A370, E140           Rockwell (A, B, C, E, F, G, H, R)         ASTM E18, A370           Superficial (15N, 30N, 45N, 15T, 30T, 45T)         ASTM E18; SAE J417           Vickers (Up to 50 kg)         ASTM E92, E384		
Pin Abrasion         ASTM G132           Bend Test         ASTM A370, E190, E290; AWS D1.1/D1.1M           Break (Fillet Weld)         AWS D1.1/D1.1M, D1.2/D1.2M           Fatigue         ASTM E466; GMN7152 (Inactive 2012)¹; GMW16704, GMW16705           Axial Strain Controlled Low Cycle Fatigue at Ambient and Elevated Temperatures (Up to 425 °C)         ASTM E606/E606M; GMW16704, GMW16705           Hardness         Brinell (2.5 mm ball @ 187.5 kgf load, 10 mm ball @ 500, 1000, 3000 kgf load)         ASTM E10, A370, E140           Rockwell (A, B, C, E, F, G, H, R)         ASTM E18, A370           Superficial (15N, 30N, 45N, 15T, 30T, 45T)         ASTM E18; SAE J417           Vickers (Up to 50 kg)         ASTM E92, E384		
Bend Test       ASTM A370, E190, E290; AWS D1.1/D1.1M         Break (Fillet Weld)       AWS D1.1/D1.1M, D1.2/D1.2M         Fatigue       ASTM E466; GMN7152 (Inactive 2012)¹; GMW16704, GMW16705         Axial Strain Controlled Low Cycle Fatigue at Ambient and Elevated Temperatures (Up to 425 °C)       ASTM E606/E606M; GMW16704, GMW16705         Hardness       Brinell (2.5 mm ball @ 187.5 kgf load, 10 mm ball @ 500, 1000, 3000 kgf load)       ASTM E10, A370, E140         Rockwell (A, B, C, E, F, G, H, R)       ASTM E18, A370         Superficial (15N, 30N, 45N, 15T, 30T, 45T)       ASTM E18; SAE J417         Vickers (Up to 50 kg)       ASTM E92, E384		
Break (Fillet Weld)		ASTM G132
Fatigue  Load-Controlled Axial (Up to 650 °C)  Axial Strain Controlled Low Cycle Fatigue at Ambient and Elevated Temperatures (Up to 425 °C)  Hardness  Brinell (2.5 mm ball @ 187.5 kgf load, 10 mm ball @ 500, 1000, 3000 kgf load)  Rockwell (A, B, C, E, F, G, H, R)  Superficial (15N, 30N, 45N, 15T, 30T, 45T)  Vickers (Up to 50 kg)  ASTM E466; GMN7152 (Inactive 2012)¹; GMW16704, GMW16705  ASTM E606/E606M; GMW16704, GMW16705  ASTM E10, A370, E140  ASTM E10, A370, E140  ASTM E18, A370  ASTM E18, SAE J417	Bend Test	ASTM A370, E190, E290; AWS D1.1/D1.1M
Load-Controlled Axial (Up to 650 °C)  Axial Strain Controlled Low Cycle Fatigue at Ambient and Elevated Temperatures (Up to 425 °C)  Hardness  Brinell (2.5 mm ball @ 187.5 kgf load, 10 mm ball @ 500, 1000, 3000 kgf load)  Rockwell (A, B, C, E, F, G, H, R)  Superficial (15N, 30N, 45N, 15T, 30T, 45T)  Vickers (Up to 50 kg)  ASTM E466; GMN7152 (Inactive 2012)¹; GMW16704, GMW16705  ASTM E606/E606M; GMW16704, GMW16705  ASTM E606/E606M; GMW16704, GMW16705  ASTM E10, A370, E140  ASTM E18, A370  ASTM E18, SAE J417	Break (Fillet Weld)	AWS D1.1/D1.1M, D1.2/D1.2M
GMW16705     Axial Strain Controlled Low Cycle Fatigue at Ambient and Elevated Temperatures (Up to 425 °C)     Hardness   Brinell (2.5 mm ball @ 187.5 kgf load, 10 mm ball @ 500, 1000, 3000 kgf load)     Rockwell (A, B, C, E, F, G, H, R)   ASTM E18, A370     Superficial (15N, 30N, 45N, 15T, 30T, 45T)   ASTM E18; SAE J417     Vickers (Up to 50 kg)   ASTM E92, E384	Fatigue	
at Ambient and Elevated Temperatures (Up to 425 °C)  Hardness  Brinell (2.5 mm ball @ 187.5 kgf load, 10 mm ball @ 500, 1000, 3000 kgf load)  Rockwell (A, B, C, E, F, G, H, R)  Superficial (15N, 30N, 45N, 15T, 30T, 45T)  Vickers (Up to 50 kg)  ASTM E18; SAE J417  Vickers (Up to 50 kg)  ASTM E92, E384	Load-Controlled Axial (Up to 650 °C)	
Brinell (2.5 mm ball @ 187.5 kgf load, 10 mm ball @ 500, 1000, 3000 kgf load)  Rockwell (A, B, C, E, F, G, H, R)  Superficial (15N, 30N, 45N, 15T, 30T, 45T)  Vickers (Up to 50 kg)  ASTM E18, A370  ASTM E18; SAE J417  ASTM E92, E384	at Ambient and Elevated Temperatures	ASTM E606/E606M; GMW16704, GMW16705
10 mm ball @ 500, 1000, 3000 kgf load)  Rockwell (A, B, C, E, F, G, H, R)  Superficial (15N, 30N, 45N, 15T, 30T, 45T)  Vickers (Up to 50 kg)  ASTM E18; SAE J417  ASTM E92, E384	Hardness	
Superficial (15N, 30N, 45N, 15T, 30T, 45T)         ASTM E18; SAE J417           Vickers (Up to 50 kg)         ASTM E92, E384		ASTM E10, A370, E140
Vickers (Up to 50 kg) ASTM E92, E384	Rockwell (A, B, C, E, F, G, H, R)	ASTM E18, A370
Vickers (Up to 50 kg) ASTM E92, E384	Superficial (15N, 30N, 45N, 15T, 30T, 45T)	ASTM E18; SAE J417
		ASTM E92, E384
	Microhardness	
Knoop / Vickers (Automated Up to 1 kg) ASTM E384	Knoop / Vickers (Automated Up to 1 kg)	ASTM E384

Page 1 of

Test Technology	Test Method(s)
Mechanical Testing (cont.)	
Impact	
Charpy @ Controlled Temperatures	ASME Section IX; ASTM A327/327M, A370, E23; AWS D1.1/D1.1M, D1.5/D1.5M; EN 10045-1
	(Withdrawn 1990) <sup>1</sup> ; ISO 148-1
Modulus	ASTM E111; SOP MT-11
Poisson's Ratio	ASTM E132; SOP MT-12
Shear	ASTM B769
Tension (Up to 120,000 lb), (-100 to 450) °F	ASTM A370, B557/B557M, E8/E8M, E21; ISO 6982-1
n-value	ASTM E646
r-value	ASTM E517
Discontinuities	SAE J122, J123
Weld Procedure & Operator Qualification Testing	ASME Section IX; AWS D1.1/D1.1M (Sections Visual Insp. 4.9.1, Mechanical 4.9.3, Bend 4.9.3.1, Reduced Section Tensile 4.9.3.4, CVN Part D 4.34 – 4.3.9, All Weld Tensile 4.9.3.6, Macroetch 4.9.4), D1.5/D1.5M (Sections Tension 5.18.1, Macroetch 5.18.2, Bend 5.18.3)
Visual	ASME Section V, Article 9; AWS D1.1/D1.1M (Section 4.9.1)
Metallographic Evaluation	
Sample Preparation	ASTM E3
Case Depth	SAE J423
Depth of Decarburization	ASTM E1077
Grain Size	ASTM E112, E930
Inclusion Ratings by Image Analysis	ASTM A247, E45 (Methods A, B, C, D, E), E1245
Intergranular Corrosion	ASTM A262 (Practice A)
Macro-Etching	ASTM E340
Micro-Etching	ASTM E407; SOP MG-MP00
Plating Thickness	ASTM B487-85(2013)
Optical Microscopy	ASTM E883; SOP MG-OM09
SEM/EDS	ASTM E1508
Failure Analysis	Using the methods listed on this Scope and Scope 0388.02 in accordance with the ASM Handbook, Volume 11
Environmental Exposure and Corrosion	
Salt Spray (Fog)	ASTM B117; GM4298P; GMW3286; ISO 9227
Humidity	ASTM D2247; GM4465P (Inactive 2010) <sup>1</sup> ; GMW14729
Others	
Other Treat	COD TE 21
Heat Treat	SOP TE-21

SOP – Element Wixom Standard Operating Procedure available upon request

Page

<sup>1</sup>NOTE: This laboratory's scope contains withdrawn or superseded methods. As a clarifier, this indicates that the applicable method itself has been withdrawn or is now considered "historical" and not that the laboratory's accreditation for the method has been withdrawn.

Page 3 of 3



# Accredited Laboratory

A2LA has accredited

## **ELEMENT MATERIALS TECHNOLOGY DETROIT – WIXOM**

Wixom, MI

for technical competence in the field of

### Mechanical Testing

This laboratory is accredited in accordance with the recognized International Standard ISO/IEC 17025:2017 General requirements for the competence of testing and calibration laboratories. This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (refer to joint ISO-ILAC-IAF Communiqué dated April 2017).

SEAL MENTON TO CREDITATION OF THE PROPERTY OF

Presented this 3rd day of October 2019.

Vice President, Accreditation Services For the Accreditation Council Certificate Number 0388.01 Valid to May 31, 2021